



Protokol merania ZEISS Calypso

Skoliace pracovisko - laboratorium suradnicovej metrologie - firmy CARL ZEISS a TU SJF
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Nazov planu mer.:	sm_predneveko-karb_2014-12	Typ stroja:	CONT_G2	Operator:	Master
Nazov suciastky:	PREDNE VEKO - KARBURATOR	Cislo stroja:	500824	Datum:	12/10/14
Cislo vykresu:	SM-001-2009	Software:	Calypso	Cas:	8:30:37 am
Cislo suciastky:	stv-1411_metrola_10_12_2014_7_30	Rev. softwaru:	5.0.20.00	Signature:	
		Doba merania:	00:09:03.0	Strana:	1 Frbm

Charakteristika	Namerana hodnota [mm], [°]
1_PRIEMER_fi24	23.9870
2_PRIEMER_fi12	12.0478
3_PRIEMER_fi15	14.9850
4_PRIEMER_fi25,5	25.5040
5_PRIEMER_fi19,5	19.4502
6_PRIEMER_fi30,8	30.8862
7_DLZKA_kolmice_6,5	6.4986
8_VZDIALENOST_kartezska_42,6	42.3989
9_VZDIALENOST_kartezska_17,5	17.4398
10_DLZKA_kolmice_2	2.0407
11_UHOL_projektovany_45st	44.2781
12_SUOSOVOST_0,15-B	0.0180
13_VALCOVITOST_0,05	0.0138
14_KOLMOST_0,04-C	0.0174
15_ROVINNOST_0,02	0.0053
16_ROVNOBEZNOST_0,05-A	0.0309
Roundness1	0.0073