



Protokol merania ZEISS Calypso

Skoliace pracovisko - laboratorium suradnicovej metrologie - firmy CARL ZEISS a TU SJF
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Nazov planu mer.:	sm_predneveko-karb_2014-12	Typ stroja:	CONT_G2	Operator:	Master
Nazov suciastky:	PREDNE VEKO - KARBURATOR	Cislo stroja:	500824	Datum:	12/9/14
Cislo vykresu:	SM-001-2009	Software:	Calypso	Cas:	9:49:24 am
Cislo suciastky:	stv-1411_metrola_9_12_2014_9_10	Rev. softwaru:	5.0.20.00	Signature:	
		Doba merania:	00:08:53.0	Strana:	1 Frbm

Charakteristika	Namerana hodnota [mm], [°]
1_PRIEMER_fi24	23.9869
2_PRIEMER_fi12	12.0477
3_PRIEMER_fi15	14.9851
4_PRIEMER_fi25,5	25.5044
5_PRIEMER_fi19,5	19.4504
6_PRIEMER_fi30,8	30.8871
7_DLZKA_kolmice_6,5	6.4983
8_VZDIALENOST_kartezska_42,6	42.4028
9_VZDIALENOST_kartezska_17,5	17.4400
10_DLZKA_kolmice_2	2.0406
11_UHOL_projektovany_45st	44.2729
12_SUOSOVOST_0,15-B	0.0351
13_VALCOVITOST_0,05	0.0129
14_KOLMOST_0,04-C	0.0167
15_ROVINNOST_0,02	0.0056
16_ROVNOBEZNOST_0,05-A	0.0307
Roundness1	0.0079